

AR-15/M-16 Armorer's Checklist

Date of Inspection:	Armorer:
Manufacturer & Serial Number:	Issued To:

Problem(s) Reported:

	Pass	Fail		Pass	Fail
1. Initial Checks			6. Lower Receiver – Internal (Strip, Clean FCG Parts)		
Overall Appearance – dirt, rust, moisture, etc.			Check hammer/disconnector for wear		
Function Checks – magazine catch, bolt catch, FCG			Disconnect Spring – check tension and motion		
2. Bolt & Bolt Carrier (Strip, Clean, & Lube Bolt Parts)			FCG Springs – installed properly		
Overall Check – lugs, retaining pin, cam pin, cracks, etc.			FCG Pins – flush both sides, held by springs		
Firing Pin – straight, head & tail not chipped or deformed			Safety/Selector – has distinct positions, correct version		
Gas Key – tight, properly staked, opening hole round			Hammer Spring – check strength		
Gas Rings – all three present, not cracked			Auto Sear – spring in front of selector, dog-leg behind		
Extractor – visual inspection, no chips, lip not worn			Auto Sear – holds hammer when cocked in auto		
Extractor – proper insert & spring			Takedown Pins – springs/detents present & engaged		
Ejector – proper tension, flush with lugs			6. Lower Receiver – External		
Extractor – proper spring tension			Pistol Grip – washer on bolt, tight, no gaps		
Ejector Pin – centered			Magazine Release Button – flush, moves freely		
Extractor Pin – centered			Bolt Catch Pin – centered		
Gas Ring Fit – supports weight of upright bolt & carrier			7. Stock Assembly		
3. Upper Receiver – Internal			Stock Vent Hole – clear		
Charging Handle – straight, moves freely			Fixed Stock – stock bolt tight, no gap		
Barrel – visual inspection			Fixed Stock – door secure and operable		
Chamber – visual inspection			Collapsible – castle nut tight, staked into receiver		
Interior – visual check, clean, gas tube straight			Collapsible – stock locks in all positions, no cracks		
4. Upper Receiver – External			8. Buffer and Action Spring		
Barrel – straight, not bulged			Buffer – overall appearance, no cracks around rivets		
Dust Cover – spring, c-washer, works			Spring (Carbine) – 10 1/16" (min.) to 11 1/4" (max.)		
Forward Assist Assembly – pin centered, moves freely			Spring (Rifle) – 11 3/4" (min.) to 13 1/2" (max.)		
Gas Tube Pin – flush, centered			9. Handguards/Fore End		
Taper Pins – tight, flush			Handguards – correctly installed, no cracks		
Compensator – alignment, washer present			Free Float Fore End – all screws tight, no movement		
Gas Tube – no contact with barrel nut			10. Reassemble, Misc Checks		
Weapon Mounted Light – works, mount secure			Forward Assist – moves bolt forward		
5. Sights/Optics			Gas Tube – aligns smoothly with bolt carrier		
Front Sight – indexed, spring & detent present			Charging Handle – latch works, does not bind		
Rear Sight – roughly centered, moves freely			Head Space – does not close on gauge		
Rear Sight – returns to position, ball & spring present			Bolt Assembly – snaps out, firing pin retained		
Rear Sight – elevation at 3/6 or 3/8 w/ one detent			11. Final Function Check		
Flip Aperture – number visible to rear, moves freely			Magazine Catch – locks and releases		
Night Sights – visual glow inspection			Bolt Catch – locks and releases		
Optic – powers on, mount screws tight			Fire Control Group – Safe, Semi, Full, Burst		

Problems Found:

Adjustments Made/Parts Replaced:

Miscellaneous Notes/Observations: